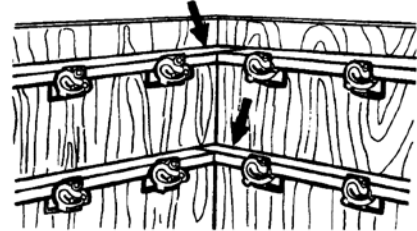


Jahn® Forming System (cont)

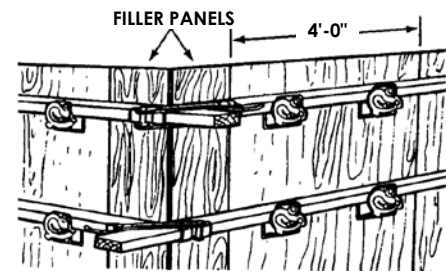
Inside Corner Forming:

No special treatment is required for inside corners other than the alternating of the wales as shown in the sketch. It is advantageous to start the inside corners with full size plywood panels to facilitate forming the outside corners.



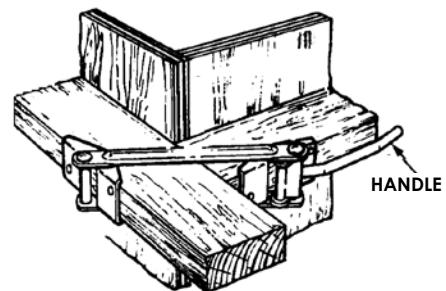
Outside Corner Forming:

Install the first outside panel in line with the first inside panel. Filler panels, the same thickness as the wall plus the plywood thickness, are then used to fill out the exterior corner.



Installation of Jahn Cornerlock:

The cornerlock eliminates costly overlapping and blocking of the wales. Its cam action draws the wales securely together. Place one wale flush at the corner and let the other extend past the flush one. Slip the cornerlock into place with the handle perpendicular to the wale. Nail the cornerlock in place and rotate the handle 90° toward the wale. A snug, tight outside corner is accomplished.



Installation of Strongbacks:

Strongbacks are used to aid in form alignment and to tie stacked panels together. Loose 2x4's are used in conjunction with Jahn "C" Brackets and 8¹/₄" L&W snap ties or 4³/₄" L&W snap ties with the Jahn Tie Extenders to strongback the forms. Normal strongback spacing is 8'-0" on center.

